## One-pot three-component double-click method for synthesis of $[^{67}Cu]$ -labeled biomolecular radiotherapeutics<sup>†</sup>

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A one-pot three-component double-click process to prepare tumor-targeting agents for cancer radiotherapy is described here. By utilizing DOTA (or NOTA) containing tetrazines (DOTA: 1, 4, 7, 10tetraazadodecane-1, 4, 7, 10-tetraacetic acid, NOTA: 1, 4, 7-triazacyclononane-1, 4, 7-triacetic acid) and the TCO-substituted aldehyde (TCO: trans-cyclooctene), the two click reactions, the tetrazine ligation (an inverse electron-demand Diels-Alder cycloaddition)<sup>1</sup>) and the RIKEN click (a rapid  $6\pi$ -azaelectrocyclization),<sup>2-8)</sup> could simultaneously proceed under mild conditions to afford the covalent attachment of the DOTA or NOTA, which forms a bioavailable stable complex with copper (II), to biomolecules such as albumin and anti-IGSF4 antibody without altering their activities (Fig. 1).

Subsequently, the radiolabeling of DOTA- or NOTAattached albumin and anti-IGSF4 antibody (a tumortargeting antibody) with  $^{67}\mathrm{Cu}$  as a promising  $\beta^-/\gamma$ e-mitting the ranostic radionuclide having a half-life of

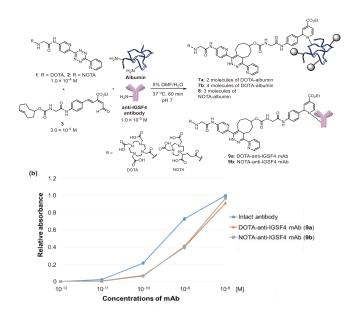


Fig. 1. (a) One-pot three-component click labeling of albumin and anti-IGSF4 antibody as a cancer-targeting agent.
(b) Affinities of intact and labeled anti-IGSF4 antibodies to IGSF4 analyzed by ELISA. DMF = N,N-dimethyl formamide, ELISA = enzyme-linked immunosorbent assay.

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62 h, which is compatible with radio immunotherapy, could be achieved by mixing DOTA- or NOTA-attached albumin and anti-IGSF4 antibody with RIs and subsequent purification by Amicon filtration; a separate experiment with <sup>65</sup>Zn was conducted for comparison (Fig. 2 and Table 1). <sup>67</sup>Cu and <sup>65</sup>Zn could be produced in the <sup>70</sup>Zn(d,  $\alpha n$ )<sup>67</sup>Cu and <sup>nat</sup>Cu(d, x)<sup>65</sup>Zn reactions at the AVF cyclotron. Our work provides a new and operationally simple method for introducing <sup>67</sup>Cu to biomolecules, which is an important process for preparing clinically relevant tumor-targeting agents.

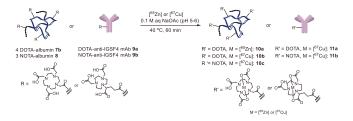


Fig. 2. Radiolabelings of DOTA or NOTA-attached albumins and anti-IGSF4 antibody.

Table 1. Radiochemical yields (RCY) of  $^{67}$ Cu and  $^{65}$ Zn.

Enters	<u></u>	A d d = d [6572 - 1	RCY <sup>b</sup>
Entry	Chelator-attached	Added [65Zn] or	RC Y *
	biomolecules	[ <sup>67</sup> Cu] <sup>a</sup>	(%)
		(Radioactivities)	
1	DOTA-albumin 7b	[65Zn] (300 kBq)	80
2	DOTA-albumin 7b	[ <sup>67</sup> Cu] (11 MBq)	72
3	DOTA-anti-IGSF4	[ <sup>67</sup> Cu] (11 MBq)	51
	mAb <b>9a</b>		
4	NOTA-albumin 8	[ <sup>67</sup> Cu] (11 MBq)	19
5	NOTA-anti-IGSF4	[ <sup>67</sup> Cu] (11 MBq)	7
	mAb <b>9b</b>	-	

 $^{a)}$  Specific activities of  $^{67}Cu$  and  $^{65}Zn$  were 110 MBq/µg and 125 MBq/µg, respectively.

<sup>b)</sup> RCY (Radiochemical yield) was obtained from the radioactivity of the purified radiolabeled product against the added [ $^{65}$ Zn] or [ $^{67}$ Cu].

## References

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